

# SAGERoute: Synergistic Analog Routing Considering Geometric and Electrical Constraints with Manual Design Compatibility

Haoyi Zhang<sup>1,†</sup>, Xiaohan Gao<sup>2,1,†</sup>, Haoyang Luo<sup>1</sup>, Jiahao Song<sup>1</sup>, Xiyuan Tang<sup>3,1</sup>, Junhua Liu<sup>1,5</sup>,  
Yibo Lin<sup>1,4,5\*</sup>, Runsheng Wang<sup>1,4,5</sup>, Ru Huang<sup>1,4,5</sup>

<sup>1</sup>School of Integrated Circuits & <sup>2</sup>School of Computer Science & <sup>3</sup>Institute for Artificial Intelligence, Peking University

<sup>4</sup>Beijing Advanced Innovation Center for Integrated Circuits

<sup>5</sup>Institute of Electronic Design Automation, Peking University, Wuxi, China

## ABSTRACT

Routing is critical to the post-layout performance of analog circuits. As modern analog layouts need to consider both geometric constraints (e.g., design rules and low bending constraints) and electrical constraints (e.g., electromigration (EM), IR drop, symmetry, etc.), it becomes increasingly challenging to investigate the complicated design space. Most previous work has focused only on geometric constraints or basic electrical constraints, lacking holistic and systematic investigation. Such an approach is far from typical manual design practice and can not guarantee post-layout performance on real-world designs. In this work, we propose SAGERoute, a synergistic routing framework taking both geometric and electrical constraints into consideration. Through Steiner tree based wire sizing and guided detailed routing, the framework can generate high-quality routing solutions efficiently under versatile constraints on real-world analog designs.

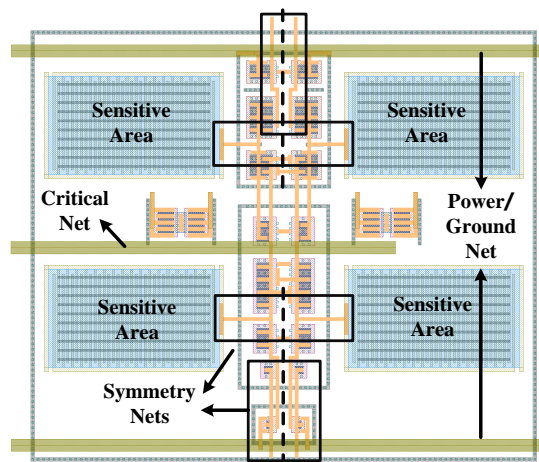


Figure 1: A real-world layout example with multiple constraints considered.

## 1 INTRODUCTION

Analog layout design heavily relies on manual efforts. Routing is one of the most tedious steps in the layout design stage, where designers have to draw wire connections with hands carefully. Figure 1 indicates that analog routing must consider multiple constraints to guarantee performance and functionality, analog routing must properly handle versatile constraints like EM [1, 2] and IR drop constraints on power/ground nets and critical nets, symmetry constraint, and sensitive area constraint, etc. Based on the cause of the constraints, we roughly categorize routing constraints into geometric constraints (e.g., design rules) and electrical constraints (e.g., EM and IR drop constraints on power/ground nets, symmetry nets, sensitive area constraint, etc.).

To automate analog routing, the literature has explored techniques to tackle various constraints. Recent work proposes a detailed routing framework that considers multiple complex design rules [3]. To avoid mismatch, previous studies implement symmetry nets for analog layouts [4–10]. To guarantee post-layout performance and reliability, early work explores the EM and IR drop effects, which conducts wire planning and determines the wire width (wire sizing) [11–14]. Despite plenty of studies, existing studies have the following limitations.

- (1) There is no framework that tackles multiple constraints (including both geometric constraints and electric constraints) in a uniform routing framework.

- (2) Most previous studies ignore the differences in resistance and capacitance caused by different net routing topologies when handling EM and IR drop constraints.

In this paper, we propose a synergistic framework of routing named SAGERoute, for analog/mixed-signal integrated circuits. Our framework takes multiple routing constraints into consideration. In Table 1, we make a comparison between the proposed framework with other routers of previous mainstream layout frameworks. Our framework is capable of handling the major geometric constraints and electrical constraints. We summarize our main contributions as follows.

- We propose SAGERoute, a synergistic routing framework, which considers both geometric and electrical constraints, and our framework is compatible with manually placed layouts.
- We design a novel Steiner tree based wire sizing scheme that considers both net routing topologies and wire sizes with accurate estimation of resistance and capacitance for EM and IR drop constraints.
- We develop a multi-constraint aware routing algorithm that can synergistically work with complicated constraints and the wire sizing scheme.
- Experimental results show that our framework can achieve competitive performance, and demonstrate advantages in real-world taped-out analog designs with manual placement.

<sup>†</sup>Equal Contribution.

\*Corresponding author: yibolin@pku.edu.cn

**Table 1: COMPARISON OF EXISTING ANALOG ROUTING TOOLS.**

Features	Geometric Constraints			Electrical Constraints			
	Parallel-run spacing	End-of-line spacing	Low Bending	Electromigration	IR drop	Symmetry	Layout sensitive area
MAGICAL [3, 15, 16]	✓	✓	✗	✗	✓	✓	✗
ALIGN [17–19]	✓	✓	✗	✗	✗	✓	✗
LAYGENII [20–22]	✓	✓	✗	✗	✗	✓	✓
SAGERoute	✓	✓	✓	✓	✓	✓	✓

The remainder of this article is organized as follows. Section 2 outlines the preliminaries. Section 3 details our implementation. Section 4 demonstrates the experimental results, and Section 5 concludes the paper.

## 2 PRELIMINARIES

In this section, we introduce the basic background of analog routing and formulate the problem.

### 2.1 Analog Routing Methodology

A typical approach for analog routing is to construct a 3-D grid graph [16, 17], where each edge represents the routing resources using metal wires or vias. Pins on real devices are also modeled as a set of vertices on the graph.

### 2.2 Electrical Constraints

Figure 2 summarizes the electrical constraints and geometric constraints considered in this work. Electrical constraints include EM, IR drop, symmetry, and layout-sensitive area.

*Electromigration* is the migration of metal wire caused by the gradual movement of ions. It can lead to unexpected dilemmas such as metal opening and metal short as well as cause malfunction or even failure in an analog design. EM effects are mainly affected by current density and temperature as well as can be diminished by increasing the wire width. EM effects constrain the minimum wire width by:

$$w_{EM} = \frac{I_{peak}}{t_{metal} J_{max}(T_{ref})} \quad (1)$$

where  $I_{peak}$  is the current, and  $J_{max}(T_{ref})$  is the maximum allowed current density at the reference temperature  $T_{ref}$ .

*IR drop* refers to a voltage drop that appears at the resistive component of any impedance, causing circuit performance degradation. We can calculate the static IR drop by accumulating the IR drop per wire segment as follows.

$$IR_{drop_{static}} = \sum ir \quad (2)$$

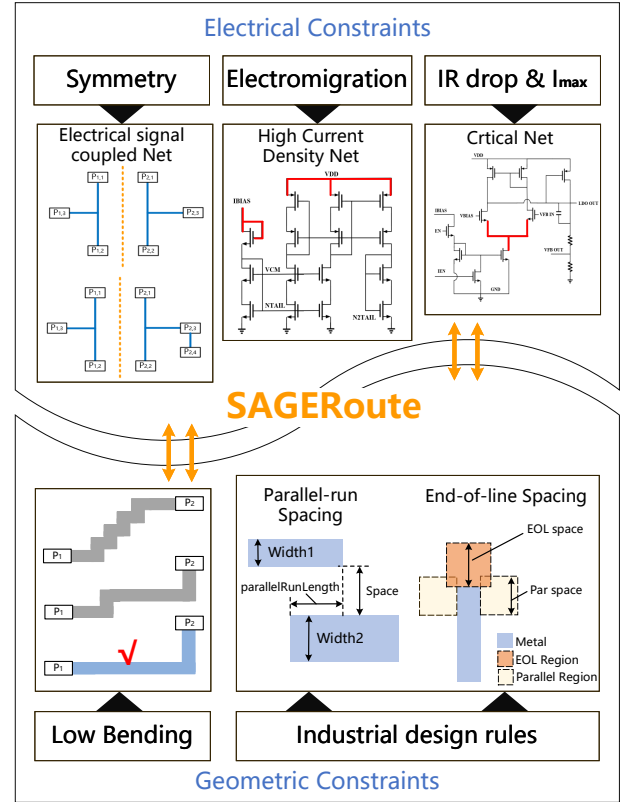
*Symmetry* is a regular constraint in analog layout. The proposed routing approach considers not only general mirror-symmetry and central symmetry constraints [23, 24], but also partial symmetry. Partial symmetry is more practical in real-world analog design.

*Layout-sensitive area* refers to the intent to protect a specified device group from circuit parasitic effects, such as signal cross-talk, bias deviation, etc. For example, a typical sensitive area in analog layout is the oxide-diffusion area. During the routing procedure, our framework transforms the layout-sensitive area into routing obstacles and avoids wires crossing the obstacles. The framework is flexible to handle other sensitive areas as well once specified.

### 2.3 Geometric Constraints

Aiming at promoting automated analog routing towards practice, we not only consider basic geometric constraints like minimum width/spacing/area rules, but also more complicated constraints like parallel-run spacing, end-of-line spacing, and low bending, as shown in Figure 2.

*Parallel-run spacing* guarantees the spacing between a pair of parallel-run wires with specified wire width and parallel-run length. *End-of-line (EOL) spacing* refers to the scenario that if other metal wires overlap with the light yellow region, the EOL spacing rule demands no metal wires overlap with the orange region. *Low bending* constraint keeps routing free from jaggging.



**Figure 2: Multiple constraints for SAGERoute.**

### 2.4 Problem Formulation

**Problem 1.** Given a placement result  $\{PL\}$  which consists of nets  $N = \{n_i | 1 \leq i \leq |N|\}$  and device pin locations  $P = \{p_i | 1 \leq i \leq |P|\}$ , a set of constraints  $C = \{c_i | 1 \leq i \leq |C|\}$ , generate a routing solution  $R = \{R_i | 1 \leq i \leq |R|\}$  for each net  $\in N$  considering  $c_i \in C$  such that all nets are routed without any violations of constraints.

### 3 ALGORITHM

Overview of the synergistic analog routing framework is depicted in Figure 3. Circuit netlist as well as technology files including DRC rules, electromigration parameters, and metal layer parameters are necessary for the proposed framework. Before the major flow start, schematic simulation is performed to generate basic electrical information for the specified circuit netlist. Our major flow consists of two phases: 1. Electrical constraints processing; 2. Multi-constraint aware routing. Phase 1 contains Steiner tree based wire sizing, symmetry type recognition, and sensitive area detection. The former determines wire width, the middle determines symmetry constraints and the latter generates routing obstacles, all of which will be used to guide the multi-constraint aware routing in phase 2.

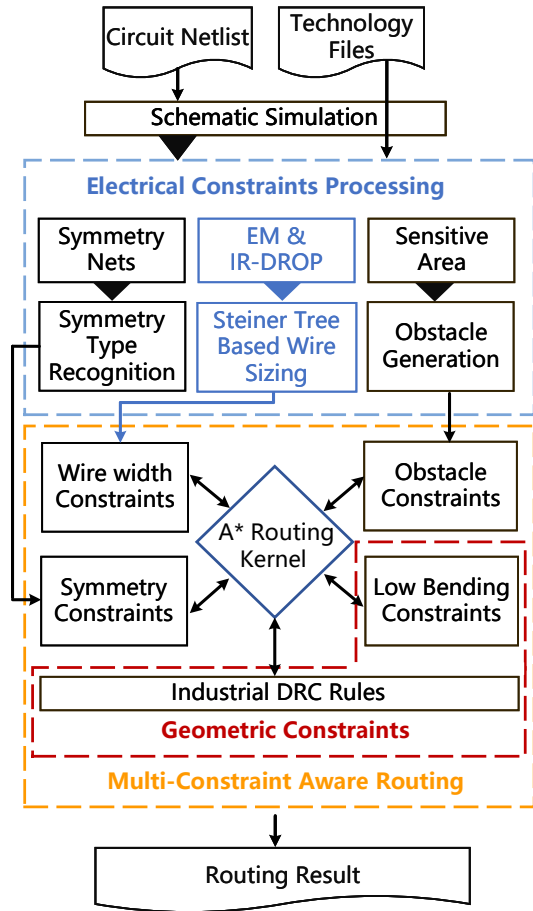


Figure 3: Overview of SAGERoute framework.

#### 3.1 Wire Sizing for Electrical Constraints

This step will generate a Steiner tree for a net and determine the wire sizing of each segment. Both the Steiner tree and the wire sizing solutions will be used as guidance for the follow-up routing step. In this step, we first generate a specific Steiner tree as the net routing topology. Then, the algorithm solves a linear programming problem to get the wire width based on the net topology and the electrical constraints.

#### Algorithm 1 Steiner Tree Generation Inspired by Huffman Coding

**Require:** A net  $n$ , and its pins  $\{p_i\}$  with coordinates  $\{(x_{p_i}, y_{p_i})\}$ , and the current  $\{i_{p_i}\}$  from each pin.

**Ensure:** A tree topology  $T$ .

```

1: function ESTIMATECOST( $S_k, S$ )
2:   balance point  $(x_{S_k}, y_{S_k})$  for  $S_k$ ,  $(x_{S \setminus S_k}, y_{S \setminus S_k})$  for  $S \setminus S_k$ 
3:    $\text{cost } c_{S_k} \leftarrow \sum_{v \in S_k} \text{IRCOST}(x_v, y_v, x_{S_k}, y_{S_k}, i_v)$ 
4:    $\text{cost } c_{S_k, S \setminus S_k} \leftarrow \text{IRCOST}(x_{S_k}, y_{S_k}, x_{S \setminus S_k}, y_{S \setminus S_k}, \sum_{v \in S_k} i_v)$ 
5:    $\text{cost } c_{S \setminus S_k} \leftarrow \sum_{v \in S \setminus S_k} \text{IRCOST}(x_v, y_v, x_{S \setminus S_k}, y_{S \setminus S_k}, i_v)$ 
6:   return  $c \leftarrow c_{S_k} + c_{S, S \setminus S_k} + c_{S \setminus S_k}$ 
7: function TREEGENERATION( $x$ )
8:   Set of nodes  $S \leftarrow \{v_{\{p_i\}}\} \cup \{v_{\{\emptyset\}}\}$ 
9:   Tree  $T \leftarrow \emptyset$ 
10:  while  $|S| > 1$  do
11:    for any  $k$  nodes  $S_k = \{v_{s_1}, \dots, v_{s_k}\}$  of set  $S$  do
12:      ESTIMATECOST( $S_k, S$ )
13:    pick  $k$  nodes  $S_k = \{v_{s_1}, \dots, v_{s_k}\}$  with the lowest cost
14:     $S.\text{erase}(v_{s_1}, \dots, v_{s_k})$ 
15:    new node  $v_{s_m}$  with  $s_m = s_1 \cup \dots \cup s_k$ 
16:    calculate current  $i_{v_{s_m}} = \sum_{v_{s_i}} i_{v_{s_i}}$  for  $v_{s_m}$ 
17:     $S.\text{insert}(v_{s_m})$ 
18:     $T.\text{add\_edge}(v_{s_i}, v_{s_m})$  for any  $v_{s_i} \in \{v_{s_1}, \dots, v_{s_k}\}$ 
19:  return  $T$ 

```

3.1.1 *Steiner Tree Generation.* In view of Equation 2, IR drop can be interpreted as a constraint on the sum of  $I \times R$  over several wire segments. To meet the IR drop requirement, the intuition is to make the wire segments with higher current ( $I$ ) have lower resistance ( $R$ ) which means routing as shortest and direct as possible and increasing the wire width. In order to route shorter paths for higher currents and estimate wire width, we propose a current-weighted wire length metric for the rectilinear Steiner tree. The generated tree topology provides a rough wire length estimation for the next stage, to help determine the wire width based on the constraint on resistance. The current-weighted wire length is defined as follows:

**Def 1 (Current-Weighted wire length).** Given a net  $n$  and its routing tree with pins and Steiner points  $\{p_i\}$ . The routing tree is represented with edges  $E = \{(p_i, p_j)\}$  which has a current  $i_{(p_i, p_j)}$  flowing through. We define the current-weighted wire length as:  $WL^{c^w} = \sum_{(p_i, p_j) \in E} (|i_{(p_i, p_j)}| + c) * \text{ManhattanDistance}(p_i, p_j)$ , where  $c$  is a positive constant to avoid zero-current wire segment to have unlimited length.

Rectilinear Steiner minimal tree generation is an NP-Complete problem [25]. Generating a rectilinear Steiner tree with minimal current-weighted wire length can not be simpler than the rectilinear Steiner minimal tree. We propose an algorithm inspired by Huffman coding [26] to approximate the minimum current-weighted wire length. Huffman coding assigns a shorter code length for a symbol with higher frequency and *vice versa*. We make an analogy between the frequency of a symbol and current through a wire segment, and develop an algorithm that puts wire segments with higher currents closer to the root of the tree. Algorithm 1 shows the steps of bottom-up Steiner tree generation. To explain the algorithm, we define the following concepts. *IRCost* is used to measure the cost  $c$  when adding a new Steiner point.

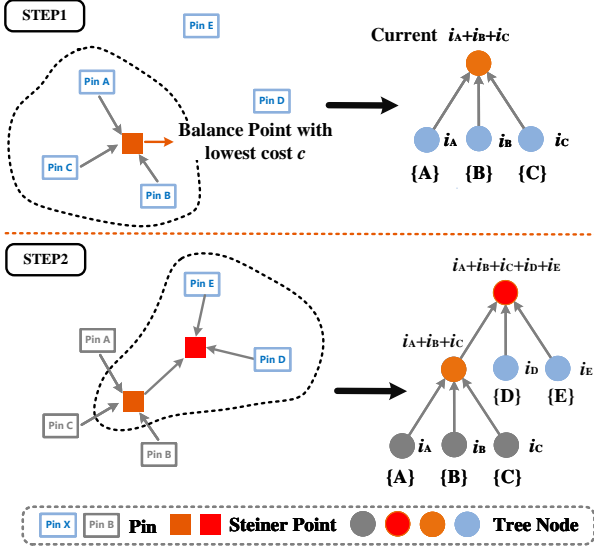


Figure 4: An example of the Steiner tree generation.

**Def 2 (Tree Node).** A tree node can represent a pin or an inserted Steiner point. Each tree node maintains a set that records all the pins in its subtree and tracks the current flowing out of itself.

**Def 3 (Balance Point).** We define the balance point as the current-weighted version of the mass center.

**Def 4 (IRCost).** We define a function to estimate the cost of a current flow through a path. Given two points  $(x_s, y_s)$ ,  $(x_e, y_e)$ , and current  $i$ , define  $IRCost(x_s, y_s, x_e, y_e, i) = |i|(|x_s - x_e| + |y_s - y_e|)$ .

The basic idea is to build a Steiner tree bottom-up by always inserting a new Steiner point among some tree nodes which will have the lowest total IRCost. Algorithm 1 constructs a  $k$ -ary Steiner tree. First, the algorithm initializes a queue  $S$  with tree nodes of pins  $\{v_{\{p_i\}}\}$ . As we expect the tree to be fully near the tree root, the algorithm is supposed to insert  $[k - 1 - (|\{p_i\}| - 1)] \bmod (k - 1)$  empty nodes to the queue (line 8). Then the algorithm computes a cost for every  $k$  nodes. The cost combines three parts estimated by IRCost. The first part  $c_{S_k}$  estimates the IRCost inside the chosen  $k$  nodes  $S_k$  (line 3). The algorithm calculates the balance points for the chosen  $S_k$  and the left  $S \setminus S_k$  (line 2). The second part  $c_{S_k, S \setminus S_k}$  estimates the IRCost between the balance points (line 4). The third part  $c_{S \setminus S_k}$  estimates the IRCost inside the left points (line 5). Then, we choose the  $k$  nodes with minimal cost. We assign  $k = 3$  and the first chosen  $k$  nodes are Pin A, B, C. Then, a new Steiner point with pin set  $\{A, B, C\}$  and current  $i_A + i_B + i_C$  is inserted and edges are generated between the pins and the Steiner point. Note that the current  $i_A + i_B + i_C$  is calculated based on Kirchhoff's law. After a node representing the new Steiner point is inserted to the queue, the tree generation repeats the process until there is only one node in the queue (line 10). The Steiner tree generation terminates at the tree root with all pins in its subtree.

**3.1.2 Wire Sizing Based on Steiner Tree.** We further determine the sizing of every wire segment based on the generated Steiner tree and the electrical constraints such as EM and IR drop. The tree contains edges  $\{(v_i, v_j)\}$ . Each edge corresponds to a wire segment, with two variables width  $w$  and length  $l$ . The wire length  $l$  can be determined by the coordinates of  $v_i$  and  $v_j$ . We can formulate the

problem as determining wire width  $w$  given wire length  $l$ , subject to the electrical constraints defined in Section 2.2. In order to estimate the electrical constraints, we first calculate the resistance and the capacitance of the wire segment. We employ the widely-used rectangle wire resistance model and the parallel plate capacitance model. The resistance is proportional to  $\frac{l}{w}$ :

$$R = R_{sg} \frac{l}{w}, \quad R_{sg} = \frac{c}{t_{metal}} \quad (3)$$

where  $c$  is a constant related to the material and  $t_{metal}$  is the thickness. The capacitance is proportional to  $w$ :

$$C = c_{psm} \cdot w \cdot l \quad (4)$$

where  $c_{psm}$  is the capacitance per square micron. We model the electrical constraints by adding thresholds. Here  $\alpha$  denotes  $\frac{1}{w}$ .

$$\begin{aligned} \min \sum_{\forall \alpha} i * \alpha \\ R_{sg} \cdot l \cdot \alpha \leq R_{thres} \quad (\text{resistance}) \\ C_{psm} \cdot l / C_{thres} \leq \alpha \quad (\text{capacitance}) \\ \alpha \leq 1/w_{EM} \quad (EM) \\ \sum_{\alpha \in IRdrop} i \cdot \alpha \leq V_{thres} \quad (IRdrop) \end{aligned} \quad (5)$$

where  $R_{thres}$ ,  $C_{thres}$ , and  $V_{thres}$  are the resistance threshold, capacitance threshold, and maximum tolerant IR drop respectively. Equation (5) composes a linear programming problem. The width  $w$  of each wire segment can be obtained by solving the LP.

## 3.2 Multi-Constraint Aware Routing

Given the net routing topologies and wire sizing solution from the previous step as guidance, we perform multi-constraint aware routing.

**3.2.1 Self-Guided Symmetry Routing.** Net symmetry is a basic constraint to avoid mismatch in analog layouts.

Figure 5 sketches four typical symmetry constraints, i.e., mirror symmetry, central symmetry, partial mirror symmetry, and partial central symmetry. To handle various symmetric net topologies in practice, we propose a self-guided symmetry routing, which is more flexible than conventional methods that only consider symmetry as hard constraint [16, 17].

Figure 6 gives an example of the symmetric routing strategy. The basic idea is to route one of the two nets first and then construct the symmetric counterpart as the topology guidance for the other net. The procedure of the algorithm is illustrated in Algorithm 2. We route one net first and construct the topology guidance of another net (lines 2-5). We generate two-pin subnets for the unrouted net and minimize the distance between subnets and the topology guidance (lines 7-9). As Figure 6(c) illustrated, the manhattan distance between the routing objective node and the guidance path is a concise metric. The final routing solution avoids the obstacle and follows the guidance as Figure 6(d) shown.

**3.2.2 Sensitive Area Aware Routing.** A real-world analog layout often contains sensitive areas, which should be used for routing. Our framework is capable of avoiding the specified obstacles. Given that the oxide-diffusion area is one of the most common sensitive areas in analog layout, the oxide-diffusion area obstacles are automatically positioned for routing. Users are also able to assign other desired obstacles.

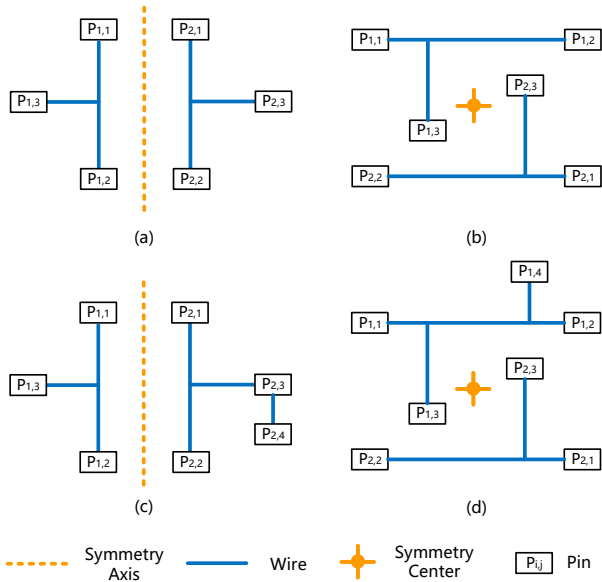


Figure 5: Typical symmetry constraints: (a) mirror symmetry, (b) central symmetry, (c) partial mirror symmetry, and (d) partial central symmetry.

#### Algorithm 2 Self-Guided Symmetry Routing

**Require:** Two nets  $n_i$  and  $n_j$  waiting for symmetric routing.  
**Ensure:** Symmetric routing solutions  $R_i$  and  $R_j$  for nets  $n_i$  and  $n_j$ .

- 1: **function** SELF-GUIDED SYMMETRY ROUTING( $n_i, n_j$ )
- 2:  $R_i \leftarrow$  ROUTE SINGLE NET( $n_i$ )
- 3:  $Guidance \leftarrow R_i$
- 4:  $SymType \leftarrow$  DETERMINE SYMMETRY TYPE( $n_i, n_j$ )
- 5:  $Guidance \leftarrow$  SYM TRANSFORMATION( $Guidance, SymType$ )
- 6:  $sns_j \leftarrow$  GENERATE SUBNET( $n_j$ )
- 7: **for**  $sn_i \in sns_i$  **do**
- 8:      $Routingcost+ =$  DISTANCE COMPUTE( $sn_i, Guidance$ )
- 9:      $R_{j,k} \leftarrow$  MINIMIZE( $sn_i, Routingcost$ )
- 10:  $R_j \leftarrow$  SUM( $R_{j,k2}$ )

3.2.3 *Low Bending Routing.* Low bending constraint is a fundamental requirement for silicon-proven analog routing. Jagged wires often lead to a great deal of DRC violations and extremely high overhead for post-processing. To implement low bending routing, our routing algorithms monitors routing directions during path searching, and adds additional cost to nodes that result in bending. In the experiments, this additional cost is set to five times of the half-perimeter wirelength of a net.

## 4 EXPERIMENTAL RESULTS

Our framework is implemented in C++ programming language. We adopts lpsolve as our LP solver in wire sizing. Major experiments are conducted on a Linux server with Intel Xeon Gold 6230 CPU @ 2.10GHz. We perform experiments on real-world analog designs including two primary circuits (i.e., an OTA and an LDO ) and two advanced circuits (i.e., a floating inverted-based amplifier or FIA, and a SAR-ADC) that have been taped out. Table 2 summarizes the benchmark statistics. It can be seen that the benchmarks come from three widely-used technology nodes for analog design, i.e., 65nm,

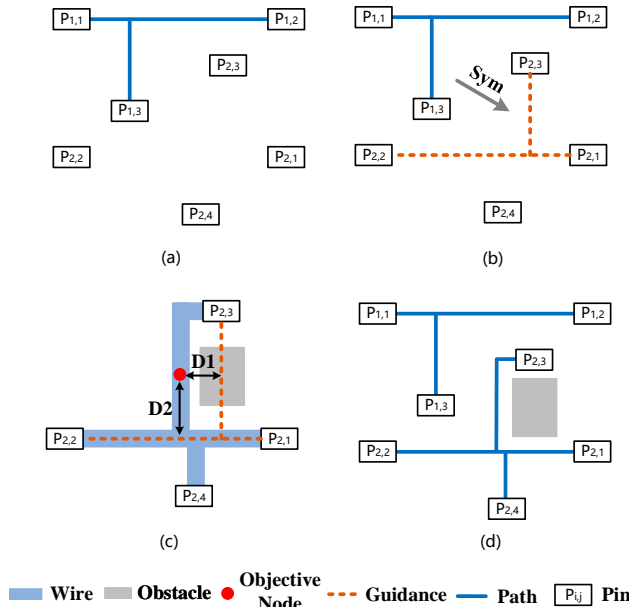


Figure 6: An example of self-guided symmetry routing: (a) route a single net, (b) generate symmetry guidance, (c) routing subject to guidance, (d) final symmetric routing solution.

Table 2: BENCHMARK STATISTICS.

Benchmark	Placement Type	Technology Node	Die Size	Post-layout Simulation Time
OTA	Automatic	TSMC40	$67.4 \times 75.7 \mu\text{m}^2$	30 seconds
LDO	Automatic	TSMC40	$53.3 \times 71.7 \mu\text{m}^2$	20 seconds
FIA	Manual	TSMC28	$75.8 \times 92.1 \mu\text{m}^2$	2 hours
SAR-ADC	Manual	TSMC65	$240.6 \times 192.7 \mu\text{m}^2$	4-5 hours

Table 3: COMPARISON ON BENCHMARKS WITH AUTOMATIC PLACEMENT [16].

Benchmark	Schematic	MAGICAL	SAGERoute w/o Wire Sizing	SAGERoute
OTA	Gain (dB)	38.63	<b>38.44</b>	37.84
	UGB (MHz)	6.85	5.10	4.97
	CMRR (dB)	-	<b>55.7</b>	52.8
	PM (degree)	70.98	70.43	<b>78.13</b>
LDO	Gain (dB)	73.69	73.06	72.32
	Current (uA)	16.82	16.18	<b>16.17</b>
	PM (degree)	89.69	89.61	89.50
	VOD (mV)	539.6	1937.0	2773.0
	VOU (mV)	540.2	1422.0	2235.0

1. Data bolded in black denotes the best, and data bolded in gray denotes the second best.

40nm, and 28nm. The two advanced circuits are rather complicated and take hours for post-layout simulation. We support routing on both automatic placement and manually-drawn placement, and finish the routing within 20 seconds, which is much faster than manual efforts.

We perform post-layout simulation with Cadence Spectre and Ultra APS to evaluate the quality of routing solutions. Calibre PEX is used to extract parasitic resistance, parasitic capacitance, and coupling capacitance (R+C+CC).

OTA and LDO are under TSMC40 process, which is compatible with MAGICAL [16]. The comparison results are listed in Table 3. SAGERoute indicates the final layout performance of the proposed

**Table 4: COMPARISON ON BENCHMARKS WITH MANUAL PLACEMENT.**

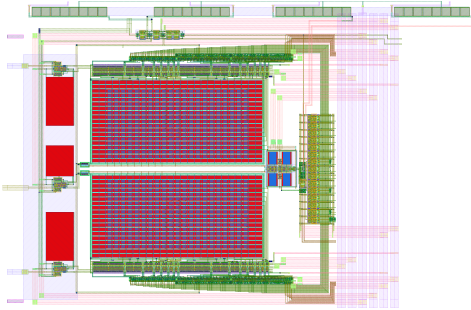
Benchmark		Schematic	Manual	SAGERoute w/o Wire Sizing	SAGERoute
FLA	Gain (dB)	24.55	<b>23.97</b>	23.32	23.57
	Noise (nV)	61.03	54.83	46.58	<b>21.44</b>
SAR-ADC	Delay (ns)	20.43	<b>21.37</b>	21.46	21.47
	SINAD (dB)	65.59	<b>65.74</b>	65.46	65.70
	ENOB (bit)	10.60	<b>10.63</b>	10.58	10.62
	Pcore (uW)	206.6	231.6	<b>231.3</b>	231.9
	FoM (fJ/conv)	5.321	<b>5.862</b>	6.041	5.896

1. Data bolded in black denotes the best, and data bolded in gray denotes the second best.

routing framework, while SAGERoute w/o Wire Sizing represents the results without wire sizing. SAGERoute has better Gain and UGB, while MAGICAL has better phase margin (PM) and CMRR in OTA. It can be seen that wire sizing plays an important role in LDO which obtains 54% and 56 % reduction of VOD and VOU, respectively, and better gain with similar power consumption, compared with the result of MAGICAL [16].

FIA is a kind of high-performance amplifier that is strict with the noise level. Compared with manual layout, SAGERoute obtains 60% reduction of noise with slightly lower gain.

The analog part of a 12-bit SAR-ADC is the major routing object, while the digital part including CDAC (capacitor DAC) and control logic is excluded. We perform transient simulation with 1024 sampling points on the 12-bit SAR-ADC for accuracy. FoM represents power consumption per conversion, which is the smaller, the better. As Table 4 depicted, SAGERoute obtains a decent performance which is very close to the manual layout. Figure 7 shows the final layout of SAR-ADC.



**Figure 7: SAR-ADC Final Layout**

## 5 CONCLUSIONS

In this paper, we propose a synergistic routing framework considering geometric and electrical constraints. The framework can perform wire sizing and routing, subjecting to various constraints like EM, IR drop, layout sensitive area, symmetry, low bending, complicated design rules, etc. Experimental results on real-world analog designs in 65nm, 40nm, and 28nm technology nodes demonstrate the effectiveness of the framework and its compatibility with manual taped-out designs.

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